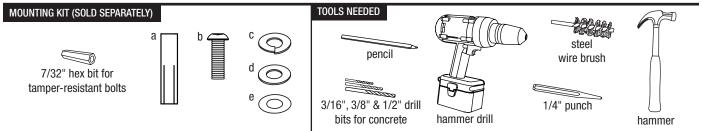
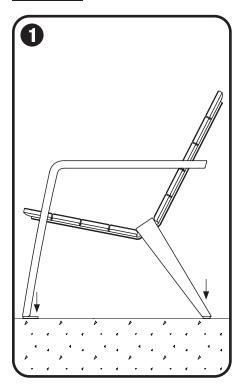
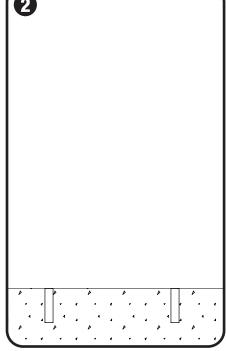
VAYA™ BENCH

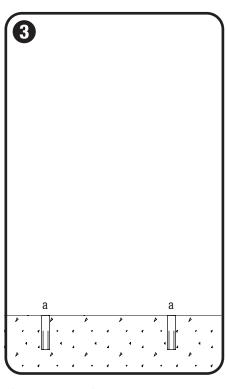
SURFACE MOUNT INSTALLATION INSTRUCTIONS



STEP BY STEP FOR ALL SURFACE MOUNTED VAYA BENCHES







Mark hole locations

 Place bench in desired location. Mark center of each hole location with a pencil.

Drill holes

 Use hammer drill to drill 1-7/8" deep x 1/2" diameter anchor hole at each marked location using a 1/2" drill bit suitable for concrete drilling.

NOTE: Forms+Surfaces recommends starting holes with 3/16" diameter drill bit followed by 3/8" and finally 1/2" for maximum accuracy.

Insert & set anchors

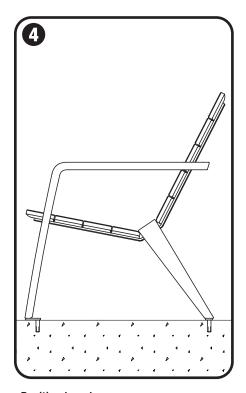
- Use compressed air and steel wire brush to clean each anchor hole.
- Insert 3/8"-16 x 1-1/2" anchor (a) into each anchor hole and use hammer to tap anchor tops flush with ground level.
- Use 1/4" punch and hammer to set anchors by driving down the center of each anchor until it stops.

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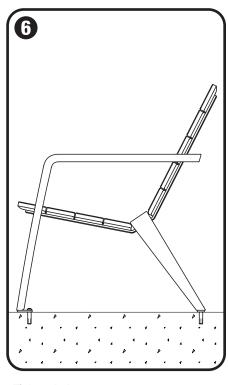
VAYA BENCH

SURFACE MOUNT INSTALLATION INSTRUCTIONS

STEP BY STEP FOR ALL SURFACE MOUNTED VAYA BENCHES



b c d e



Position bench

• Position bench so that mounting holes line up with anchors.

Attach bench

- Slide 3/8" stainless steel lock washer (c), then 3/8" stainless steel flat washer (d) and 3/8" nylon flat washer (e) onto each 3/8"-16 x 1" tamper-resistant button head cap bolt (b).
- Insert bolts into mounting holes in bench and thread into anchors using 7/32" hex bit for tamper-resistant bolts.

Tighten bolts

• Tighten bolts until snug.